



4700 W. 160th St.
Cleveland, OH 44135
PH:800-321-9532
FX:800-321-9535
www.oatey.com

TECHNICAL SPECIFICATION

**GRAY
PIPE JOINT COMPOUND**



TECHNICAL SPECIFICATION: Oatey Gray Pipe Joint Compound is a firm, smooth sealing compound in paste form and can be used to create tight joints on lines carrying water, steam or air. Gray Pipe Joint Compound is recommended for use on most metal threads.



COMMON APPLICATIONS

CAN BE USED ON LINES CARRYING:

- Air (compressed)
- Steam
- Water

CAN BE USED ON PIPE MADE OF:

- Metal

NOT FOR USE WITH MOLTEN METAL LINES.
NOT FOR USE ON PLASTIC PIPE.

Consult Oatey Technical Department for applications not specifically referenced above.

PHYSICAL/CHEMICAL PROPERTIES

Pressure Rating	
Liquids	10,000 psi @ -20° F to 500° F
Gases	3,000 psi @ -20° F to 400° F
Required Dry Time	Up to 125 psi, no wait
	Over 125 psi, 4 hours
Appearance	Gray Paste
Shelf Life	2 years from manufacture date

INGREDIENTS

- Calcium Carbonate
- Hydrocarbon Oils
- Vegetable Oils
- Clay
- Colorant

This product is not classified as hazardous as defined by 29 CFR OSHA 1910.1200.

DIRECTIONS FOR USE

Clean all pipe threads. Be sure all joints to be sealed are free from rust, scale, grease or other contamination. Remove any debris with a cloth or wire brush. Stir contents thoroughly and apply evenly to male threads.

APPROVALS AND LISTINGS

PRECAUTIONS

Read all cautions and directions carefully before using this product. DO NOT USE ON PLASTIC PIPE. NOT FOR USE ON LINES CARRYING OXYGEN, FLUORINE OR FOR MOLTEN METAL LINES. Do not store near strong oxidizing agents, extreme heat or acids. Keep container closed when not in use. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.



Standard 61
for potable water.



IAPMO Listed

Refer to material safety data sheet for more information.
For emergency first aid help, call 1-303-623-5716 COLLECT.

PRODUCT NUMBER	DESCRIPTION	PACK	CARTON WEIGHT
31226	1 fl. oz. Gray Pipe Joint Compound	12	2 lb.
31226D	1 fl. oz. Gray Pipe Joint Compound – Display	54	9 lbs.
31227	4 fl. oz. Gray Pipe Joint Compound	12	7 lbs.
31228	8 fl. oz. Gray Pipe Joint Compound	12	13 lbs.
31228D	8 fl. oz. 1 fl. oz. Gray Pipe Joint Compound – Display	30	36 lbs.
31235	16 fl. oz. Gray Pipe Joint Compound	24	46 lbs.
31236	32 fl. oz. Gray Pipe Joint Compound	12	43 lbs.